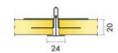
## **MASTER RIGID A XL**

## Visual design edge



The ceiling should consist of suspended glass fiber ceiling panels Ecophon Master with straight edges (edge A), where every tile should be secured in the grid by a clips, and in format 1600x600x20 mm, 1800x600x20 mm, 2000x1200x20 mm, 2400x1200x20 mm, installed with Ecophon Connect grid system: Connect T24 Corridor profiles, Connect Angle trim and Connect Hygiene clip 20.

The weight of the system should be approximately 3,5 kg/m². The visible surface of the ceiling tile should be Akutex™ FT, colour White Frost, reinforced surface, painted surface with water-based paint. The edges should be primed. Connect grid system colour should be Connect White 01.

**Installation:** The system should be installed according to Ecophon installation guides M333. Edges of cut perimeter tiles should be coated with Edge Sealant. The panels should be removable. The minimum height of demoun ability should be according to the chosen installation method.

**Visual appearance:** The closest NCS colour of the white visible surface of the panels and the grids should be S 0500-N. The ceiling surface should have a light reflectance of 85% and gloss level below 1.

**Acoustic absorption:** The ceiling should be of sound absorption class A, should have a weighted sound absorption coefficient αw of 1.00 and octave band practical sound absorption coefficients (overall depth of system: 200 mm) of:

125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz
0.45	0.90	1.00	0.90	1.00	1.00

Values should be measured according to EN ISO 354 and classification according to EN ISO 11654.

**Fire safety:** The ceiling tiles should be classified A2-s1, d0 according to EN 13501-1; the grid system should be A1. The glass wool core should be tested and classified as non-combustible according to EN ISO 1182.

**Mechanical Stability:** panels should remain 100% stable in environments reaching up to 95% relative humidity and 30°C temperature. They should be tested according to EN 13964:2014, Annex F.

**Indoor Health and Wellbeing:** Ceilings panels should comply with the French regulation on VOC emissions, A level. They should also be certified by the Finnish Building Information Group (RTS) with the M1 label. The panels should be free from Substances of Very High Concern (SVHC) above 100 ppm as defined by the European REACH regulation (No 1907/2006).

**Circularity:** The minimum post-recycled content of ceiling tiles should be 47%. Tiles and grids should be 100% recyclable.

**CE marking:** The ceiling system should be CE-marked according to the harmonised standard EN 13964:2014 ("Suspended ceilings, requirements and tests methods"), with relevant Declarations of Performance (DoPs) issued.

Maintenance: Daily dusting and vacuum cleaning. Weekly wet wiping.